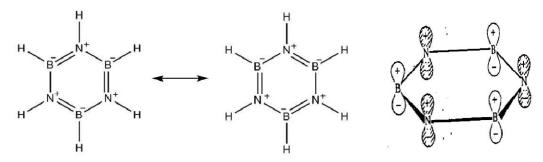
Borazine or Borazole (B₃N₃H₆): Borazines are colourless liquid and isoelectronic with benzene and hence they are also called **inorganic benzene**.

Structure: Various chemical reactions and electron diffraction studies shows that borazine is isoelectronic with benzene and hence its structure is the same as that of benzene. Like benzene, borazine has a planar hexagonal structure, containing 6 membered ring, in which B and N atoms are arranged alternately. Because of the similarity between the structures of borazine and benzene, borazine is called inorganic benzene.



In Borazine both boron and nitrogen are sp² hybridised. Each N-atom has one lone pair of electrons, while each B-atom has an empty p-orbital. (B-N) -bond in borazine is a dative bond, which arises from the sidewise overlap between the filled p-orbitals of N-atom and empty p-orbitals of B-atom.

Since borazine is isoelectronic with benzene, both the compounds have aromatic electron cloud. Due to greater difference in electronegativity values of B and N-atoms, the electron cloud in B3N3 ring of borazine molecule is partially delocalised (since N orbitals are of lower energy than the B orbitals). While in case of benzene ring, the electron cloud is completely delocalised.



M.O calculations have indicated that eletron drift from N to B is less than the electron drift from B to N, due to greater electronegativity of N-atom. For this N atoms become relatively more negative than B atoms. In benzene molecule, C=C bonds are non polar, while in case of $B_3N_3H_6$,

due to the difference in electronegativities between B and N atom, B-N bond is polar. It is due to the partial delocalisation of electron cloud that bonding in B3N3 ring is weakend.

N-atom retains some of its basicity and B atom retains some of its acidity. Polar species like HCl, therefore, attack the double bond between N and B. i.e why borazine in contrast to benzene, readily undergoes addition reaction. The electrophile H^+ attacks to the partially negative end N-atoms and the negative groups add to the partially positive end B-atoms through nucleophilic attack. In borazine B-N bond length is equal to 1.44A°, which is between calculated single B-N bond (1.54 A°) and B=N double bond length (1.36 A°). The angles are equal to 120°. In benzene C-C bond length is 1.42 A°.

Preparation of borazine:

1. Stock and Pohlands method: By the action of NH_3 on Diborane (B_2H_6). The adduct $B_2H_6.2NH_3$ is first formed which then gets decomposed by heating in a closed tube at 200 degree Celsius.

$\mathbf{3B_2H_6} + \mathbf{6NH_3} \rightarrow \mathbf{3[B_2H_6.NH_3]} \rightarrow \mathbf{2B_3N_3H_6} + \mathbf{12H_2}$

(Ratio=1:2) Adduct

This method gives low yield because of simultaneous formation of solid polymeric by-products.

2. Heating BCl₃ with NH₄Cl: Heating BCl₃ with NH₄Cl in chlorobenzene (C_6H_5Cl) in the presence of Fe, Ni, or Co(as catayst) at about 140 degree celsious B,B,B-trichloroborazine is formed. This derivative being reduced with LiBH4 in polyether, gives borazine.

 $3NH_4Cl + 3BCl_3 \rightarrow Cl_3B_3N_3H_3 + 9HCl$

 $3 \operatorname{Cl}_3B_3N_3H_3 + 6\operatorname{LiBH}_4 \quad \longrightarrow \quad 2B_3N_3H_6 + 6\operatorname{LiCl} + 3B_2H_6$

3. By heating a mixture of LiBH4 and NH4Cl: B₃N₃H₆ can be prepared in the laboratory by heating a mixture of LiBH₄ and NH₄Cl in vaccum at 230 degree celsious.

 $3NH_4Cl + 3LiBH_4$ $B_3N_3H_6 + 3LiCl + 9H_2$

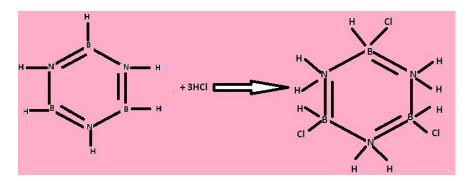
This method gives 30% Borazine.

Physical properties: Borazines are colourless volatile liquid. Molecular weight : 78 g

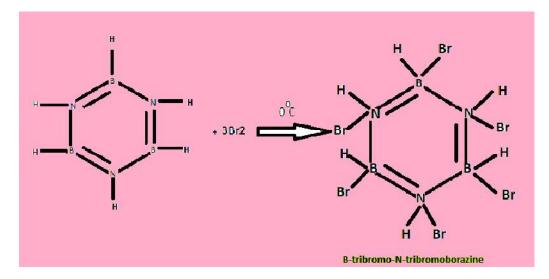
Boiling point : 64.5°C, Melting point : -58°C, Decomposes at -80° C

Chemical properties:

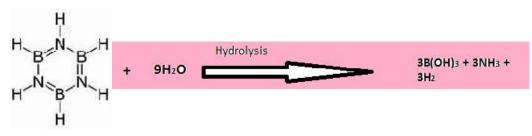
1. Addition reactions: One molecule of borazine adds 3 molecules of HCl or HBr in the cold without a catalyst. These molecules gets attached with all the three B atoms of borazine, since B atom is more negative than N atom in B-N or B=N bond and hydrogen chloride derivative is obtained. This addition reaction is not shown by benzene.



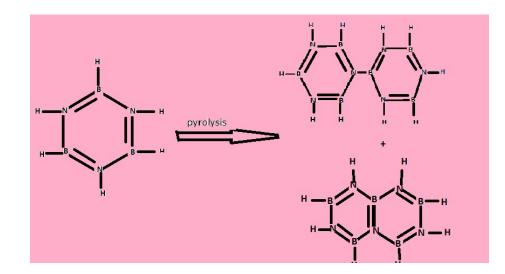
One molecule of borazine adds to 3 molecules of Br_2 at 0 °C and gives B-tribromo-N-tribromoborazine.



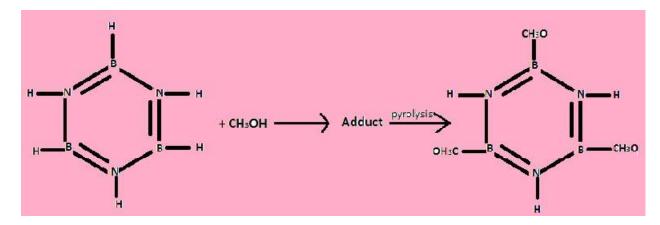
2. Hydrolysis: Borazine gets slowly hydrolysed by water to produce boric acid, ammonia and Hydrogen. Hydrolysis is favoured by the increase in temperature.



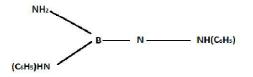
3. Pyrolysis: When borazine is pyrolysed above 340° C, $B_6N_6H_{10}$ and $B_5N_5H_8$ are produced. These products are boron-nitrogen analogues of diphenyl and naphthalene respectively.



4. Formation of adduct: Borazine forms an adduct with CH_3OH . This adduct undergoes pyrolysis with the elimination of H_2 and gives B-trimethoxy-borazine.



5. Reaction with aniline: Borazine undergoes a strongly exothermic reaction with Aniline to produce tri-aminoborine.



Poly(borazine): Another example of inorganic polymer is the poly(borazine) chain, with repeat unit -BRNR-. The synthesis of tractable, unbranched polymers of this type is complicated by the formation of borazines, which are very stable cyclic molecules, [(RBRN)3]. This problem can possibly be overcome through the use of cyclic mono- and diborylamines. Some of these polymers are thermally stable, up to approximately 500 °C, but are easily hydrolyzed. Their most important use is probably as precursors to boron nitride ceramics. A related polymer is polyborazylene, which is a cyclo-linear boron-nitrogen analogue of polyphenylene. The simplest structure proposed, which corresponds to $[-B_3N_3H_4-]_x$, is shown below. Two final examples are boron nitride itself, -BN-, and boron phosphide. Boron nitride can be prepared by heating borax (Na₂B₄O₇) in the presence of ammonium chloride at 1000 °C. It is thought to have a planar structure similar to that of graphite. It can be converted into a cubic, diamond-like structure called borazon. It is resistant to hydrolysis and oxygen, and can be harder than diamond. Also, it can be used at temperatures as high as 2000 °C. It is used mainly as a refractory material, abrasive, or insulator.

